Gecko is a portable mini fillet welder designed to produce consistent high-quality welds. It features 4-wheel drive system with magnetic traction and a control loop feedback mechanism which provides speed stabilization in all welding positions.

Constant, continuous and repeatable travel speed enables weld bead geometry that is exact to the required specifications, thus reducing costly over welding and decreasing filler metal usage, substantially. GECKO compact welding carriage weighs only 8 kg (17 lbs).

Applications:
- Trailer manufacturing
- Truck tanks
- Oil tanks
- Water storage tanks
- Transformers
- Shipyards
- Any application demanding a long, continuous fillet weld

GECKO HS (High Speed)
New special version for specific applications is available now

GECKO HS (High Speed)
with increased horizontal speed up to 220 cm/min (86.6 in/min) is suitable for both speed welding and plasma cutting
Dual torch welding
Horizontal speed 0–110 cm/min (0–43.3 in/min)
Vertical speed 0–100 cm/min (0–39.4 in/min)

Min. path convex radius 1000 mm (3.5 ft)
Min. path concave radius 1000 mm (3.5 ft)

Weight 8 kg (18 lbs)

Versatility of Gecko welding tractor applications including out-of-position use
Primary features and benefits of Gecko welding tractor:

- Compact, lightweight design with durable aluminum cast housing
- Convenient Power Supply 115-230 V 50/60 Hz
- Positive magnetic traction permits out of position use
- Magnet on/off lever permits easy set up and adjustment on work piece
- Maintenance free 4-wheel drive with worm gear reduction
- Heat resistant silicone wheels
- Quick clamping Torch Holder mechanism for different types of MIG/MAG torches with diameters of 16-22 mm (5/8” – 7/8”); optionally up to 35 mm (1-3/8”)
- Precise torch adjustment with screw drive cross slide
- Multifunctional LED display - presetting of travel speed, error codes information
- Closed loop speed control system stabilizes travel speed to reduce weld defects and costly rework
- Consistent heat input reduces distortion
- Reduced wasted filler metal – eliminates over welding
- Automatic arc on/off system initiates welding with travel, simultaneously
- Capable of carrying and controlling 2 torches
- Self-guiding roller arms eliminate the need for track
- Multi-surface guiding with user-friendly adjustment of tractor position
- Improves working environment - removes operator from heat and fumes
1. Drive unit with control panel
2. Magnetic adhesion release lever
3. Weld contact / Arc ignition socket
4. Power supply coupling
5. Adjustable guide arm
6. Quick clamp torch holder
7. Main power switch (0/I)
8. Cross slide assembly

Dimensions:

The newest improved guide arms family makes a proper welding tractor positioning even easier.

- 7 different guide types are dedicated to various welding applications and positions
- Include a number of fixing grooves for your convenience
- Enable simpler, easier and more consistent adjustment of how guide arms stick out
- Secure proper tilting of the carriage into a direction of its movement
- Maintain a permanent contact with the workpiece
- Allow either interval or continuous guide arms adjustment

Each new guide arm has got a number of indented grooves only on one side. All types of guide arms are available in pairs of 2 pcs: right and left.

Interval adjustment of a degree how much the guide arms stick out
Continuous adjustment of a degree how much the guide arms stick out
<table>
<thead>
<tr>
<th>TECHNICAL SPECIFICATIONS</th>
<th>GECKO</th>
<th>GECKO HS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage</td>
<td>1~ 115–230 V, 50–60 Hz</td>
<td>1~ 115–230 V, 50–60 Hz</td>
</tr>
<tr>
<td>Power</td>
<td>20 W</td>
<td>20 W</td>
</tr>
</tbody>
</table>
| Welding position (according to EN ISO 6947 and AWS/ASME) | PA / 1F / 1G  
PB / 2F  
PC / 2G  
PD / 4F  
PE / 4G  
PG / 3F / 3G (contact dealer) | PA / 1F / 1G  
PB / 2F  
PC / 2G  
PD / 4F  
PE / 4G |
| Torch diameter            | 16–22 mm (0.63–0.87”); up to 35mm (1.38”) option | 16–22 mm (0.63–0.87”); up to 35mm (1.38”) option |
| Minimum radius of curved workpiece surface | 1000 mm (3.5 ft) | 1000 mm (3.5 ft) |
| Minimum workpiece thickness | 4 mm (0.16”) | 4 mm (0.16”) |
| Ground clearance          | 4 mm (0.16”) | 4 mm (0.16”) |
| Horizontal pulling force  | 150 N  | 150 N   |
| Vertical pulling force    | 100 N  | N/A     |
| Cross slide adjustment range | 0–35 mm (0–1.38”) up down, left-right | 0–35 mm (0–1.38”) up down, left-right |
| Horizontal speed          | 0–110 cm/min (0–43.3 in/min) | 5–220 cm/min (1.5–86.6 in/min) |
| Vertical speed            | 0–100 cm/min (0–39.4 in/min) | N/A     |
| Weight                    | 8 kg (18 lbs) | 8 kg (18 lbs) |
| Welding settings storage  | 1 (last used) | 1 (last used) |
| Product Code (230 V)      | WOZ-0466-10-20-00-0 | WOZ-0528-10-20-00-0 |
| Product Code (115 V)      | WOZ-0466-10-10-00-0 | WOZ-0528-10-10-00-0 |

**Standard accessories**

- PRW-0466-67-00-00-0: Standard guide arms (set of 2 pcs)
- PWD-0466-18-00-00-0 (230 V CEE)  
PWD-0466-16-00-00-0 (115 V USA): Power cord 3m (10 ft)
- KBL-0466-17-00-00-0: Dual arc ignition cable of 6.5 m (21 ft)
- UCW-0466-04-00-00-0: Torch Holder Long Rod Clamp Assembly

**Optional accessories for variety of applications**

- PDT-0466-55-00-00-0: Cable anchor
- ZSP-0466-46-00-00-1: Extended cross-slide  
0-76 mm (0-3") up-down,  
0-35 mm (0-1.38") left-right
- PRD-0466-43-00-00-0: Torch Extension Arm
- ZRZ-0466-19-00-00-0: Torch clamp 22–35 mm
- WLK-0467-20-01-00-0: Short Rod Clamp
Optional accessories for multi-surface guiding and variety of applications

PRW-0466-65-00-00-1
Low guide arms (set of 2 pcs)

PRW-0466-66-00-00-1
High guide arms (set of 2 pcs)

PRW-0466-41-00-00-1
Edge following guide arms (set of 2 pcs)

PRW-0466-42-00-00-1
Adjustable guide arms (set of 2 pcs)

PRW-0466-50-01-01-0
Flexible track 185cm (6ft) 1pc

BLO-0466-50-01-10-0
Magnet block 1 pc

UST-0466-53-00-00-0
Guide adjustment tool to position the track parallel to the edge

PRW-0466-50-02-00-1
Track following guide arms (set of 2 pcs)

PRW-0466-52-00-00-1
Magnet guide arms (set of 2 pcs)

PRW-0466-50-01-01-0
Flexible track 185cm (6ft) 1pc

BLO-0466-44-01-00-0
Magnet blocks (front) M5x25

BLO-0466-45-01-00-0
Magnet blocks (back) M6x25 incl. additional spacer plate required for Gecko Battery only

PDT-0466-40-00-00-0
Dual Torch Mount

More information at www.promotech.eu